

# cMT Series G01/G02

## User Manual

*Your industrial control solutions source*

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## Chapter 1 – Overview

COM1 RS-232, COM2 RS-485 2W/4W, COM3 RS-485 2W 9 Pin, Male, D-sub

| PIN# | COM1 RS-232 | COM2 RS-485 |     | COM3 RS-485 |
|------|-------------|-------------|-----|-------------|
|      |             | 2W          | 4W  |             |
| 1    |             |             |     | Data+       |
| 2    | RxD         |             |     |             |
| 3    | TxD         |             |     |             |
| 4    |             |             |     | Data-       |
| 5    | GND         |             |     |             |
| 6    |             | Data+       | RX+ |             |
| 7    |             | Data-       | RX- |             |
| 8    |             |             | TX+ |             |
| 9    |             |             | TX- |             |

### 1.1. Restoring factory default

Press and hold on the Default button on the unit for more than 15 seconds to restore factory default. The IP setting will be restored to default:

#### cMT-G01

- Ethernet 1: DHCP
- Ethernet 2: 192.168.100.1

#### cMT-G02

- WiFi: DHCP
- Ethernet: DHCP

**Note:** *projects and data stored in the unit are all cleared after pressing the Default button.*

1.2. LED indicator

cMT-G01



| Icon | Color  | Meaning                                                                                                                                                                                |
|------|--------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|      | Blue   | LAN 1 Communication Status                                                                                                                                                             |
|      | Blue   | LAN 2 Communication Status                                                                                                                                                             |
|      | Orange | Power Status                                                                                                                                                                           |
|      | Green  | Helps the operator find the cMT-G01. Triggering system register LB-11959 can turn this indicator on/off. Blink LED function in Web/Download interface can also control this indicator. |

cMT-G02



| Icon                                                                              | Color  | Meaning                                                                                                                                                                                |
|-----------------------------------------------------------------------------------|--------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | Blue   | LAN 1 Communication Status                                                                                                                                                             |
|  | Orange | Power Status                                                                                                                                                                           |
|  | Green  | Helps the operator find the cMT-G01. Triggering system register LB-11959 can turn this indicator on/off. Blink LED function in Web/Download interface can also control this indicator. |

**Note:** The second LED indicator from the left is reserved.

### 1.3. Battery

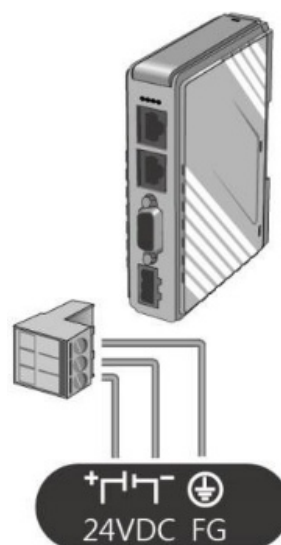
IIoT Gateway requires a CR1220 lithium battery to keep the RTC running.

### 1.4. Power connection

The unit can be powered by DC power only. The voltage range is compatible with most controller DC systems. The power conditioning circuitry inside the unit is accomplished by a switching power supply. The peak starting current can be as high as 500mA.

cMT-G01 voltage range:  $24 \pm 20\%$  VDC

cMT-G02 voltage range: 10.5~28 VDC



**Note:** *Connect positive DC line to the + terminal and the DC ground to the - terminal.*

## Chapter 2 - cMT-G01/G02 System Setting

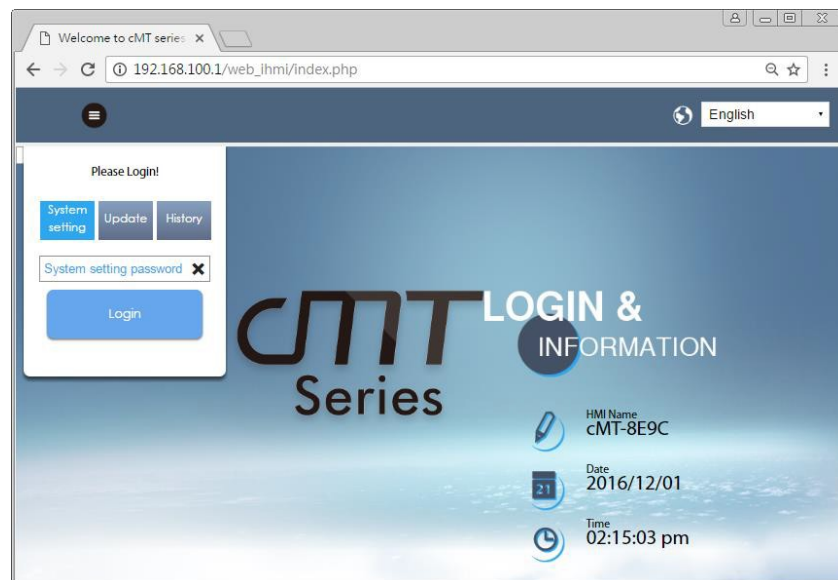
Connect cMT-G01/G02 via Ethernet cable and configure system using a web interface.

### 2.1. Search for cMT-G01/G02's IP address

Launch UtilityManagerEX, select a cMT Series model, and then select a function from Reboot, Download, or Upload. The cMT Series HMI model or cMT-G01/G02 can be found in the IP/HMI Name groupbox by using the model's IP address, even if the PC or laptop is not on the same network. UtilityManagerEX can find and change cMT-G01/G02's IP address. The following settings can be carried out after obtaining the IP address.

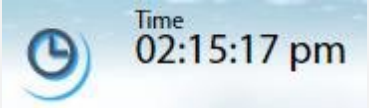
### 2.2. Set in internet browser

Open an internet browser and enter cMT-G01/G02's IP address (for example: 192.168.100.1) to configure cMT-G01/G02.



**Default IP:** Ethernet 1: DHCP, Ethernet 2: 192.168.100.1

cMT-G01/G02 system information is shown on the Login page.

| Icon                                                                               | Description           |
|------------------------------------------------------------------------------------|-----------------------|
|   | Displays HMI name.    |
|   | Displays system date. |
|  | Displays system time. |

2.3. System Setting

The following part introduces cMT-G01/G02 system settings.

Please Login!

System setting

Update

History

System setting password

Login

Three levels of privileges can be found:

- **System Setting:** Controls all the settings

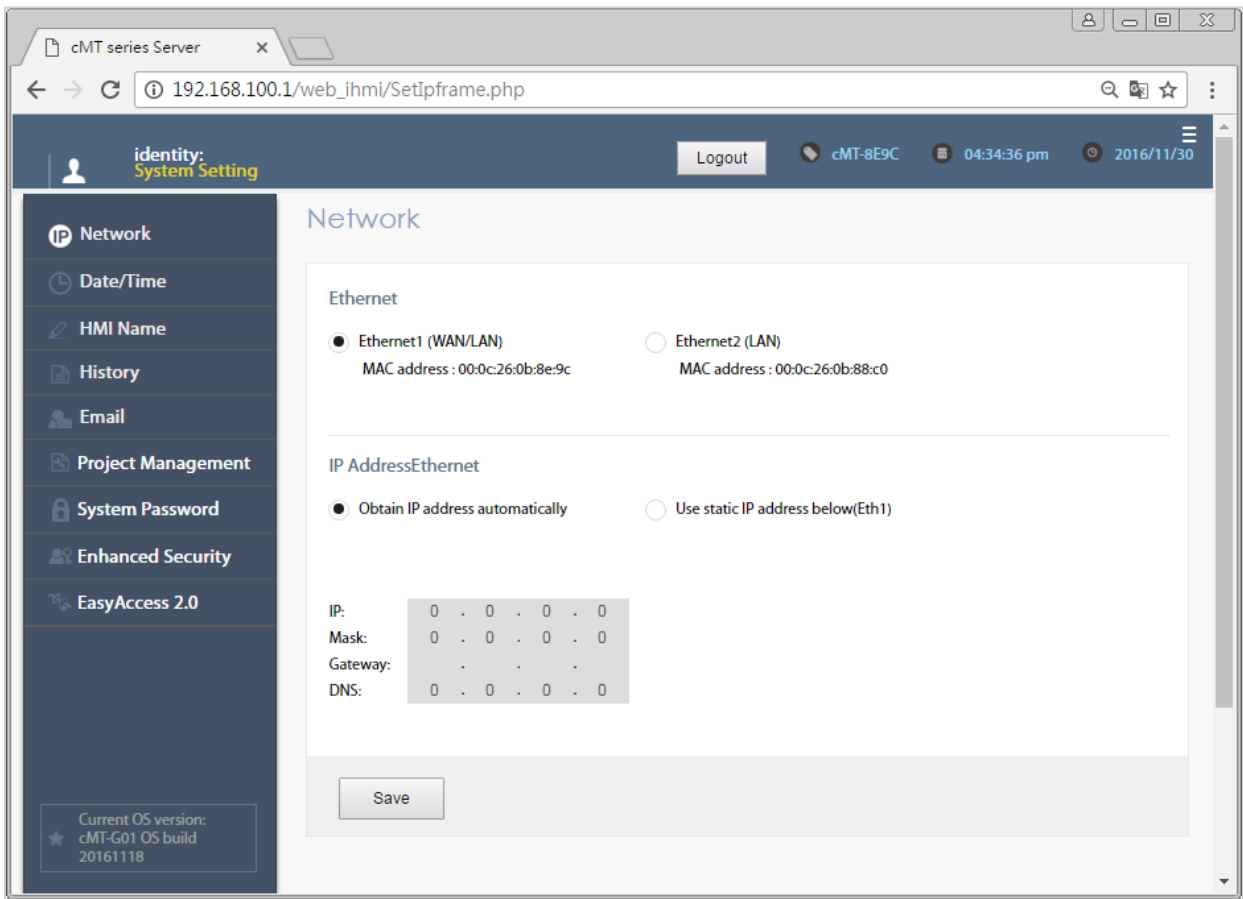
- **Update:** Controls limited items.
- **History:** Downloads historical data (Recipes and Event Logs).

2.3.1. Network

Configure Ethernet ports: IP, Mask, Gateway, and DNS.

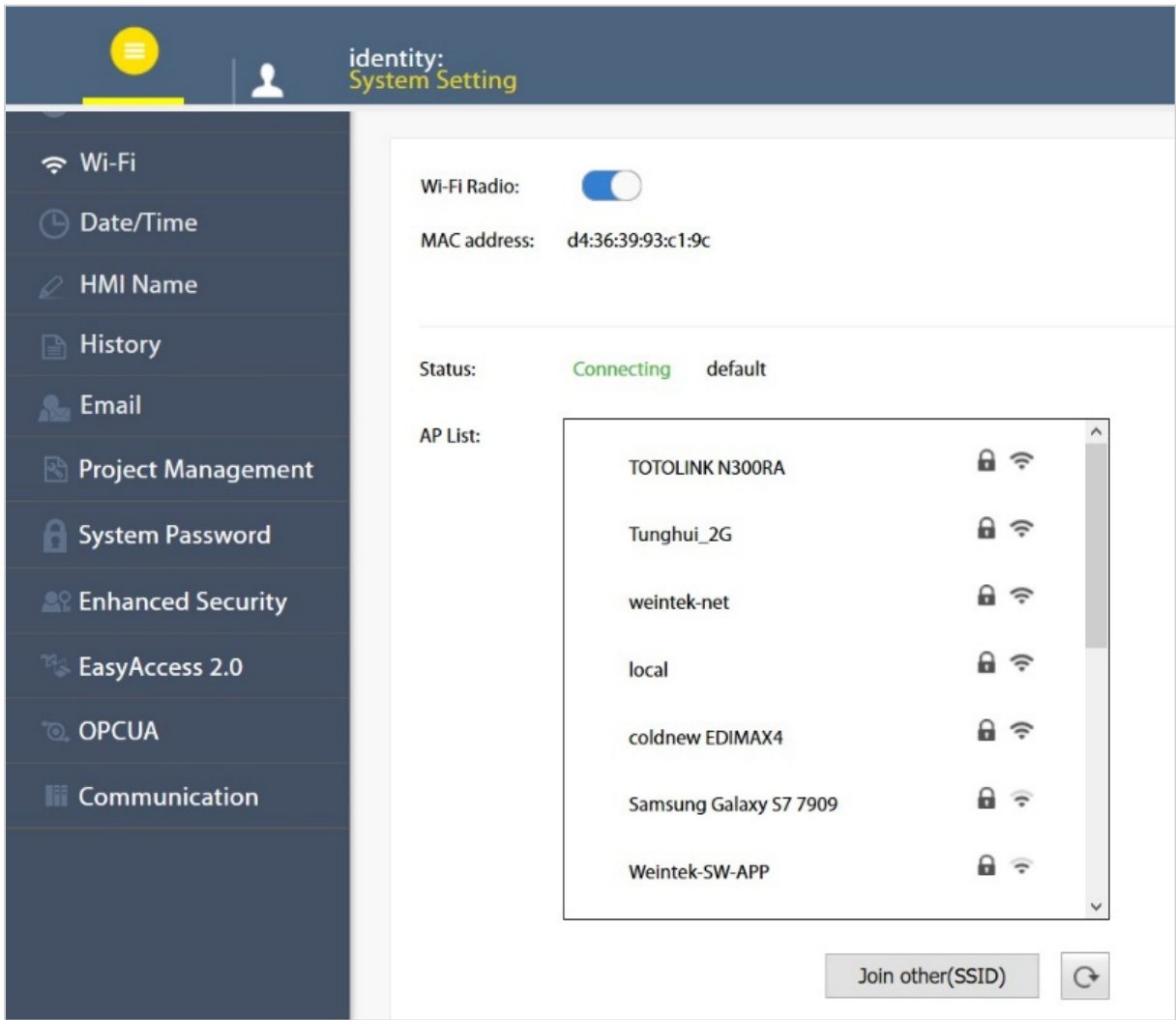
cMT-G01 has two Ethernet ports. The default IP address of Ethernet 1 is DHCP, and the static IP address of Ethernet 2 is 192.168.100.1.

cMT-G02 has one Ethernet port and is assigned from DHCP by default.



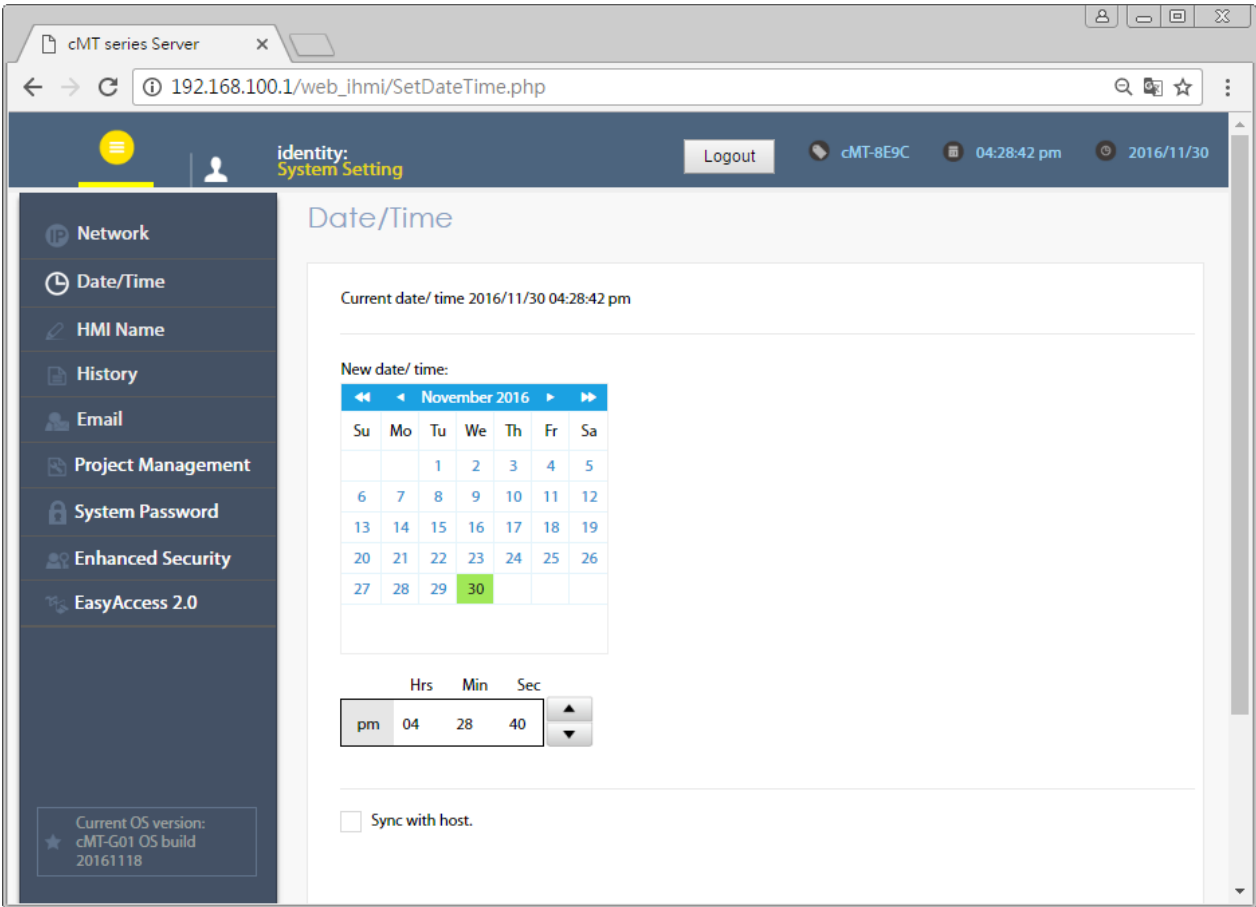
2.3.2. WiFi (cMT-G02)

Enable/Disable Wi-Fi and related settings. Search for AP, configure IP, Mask, Gateway, DNS.



2.3.3. Date/Time

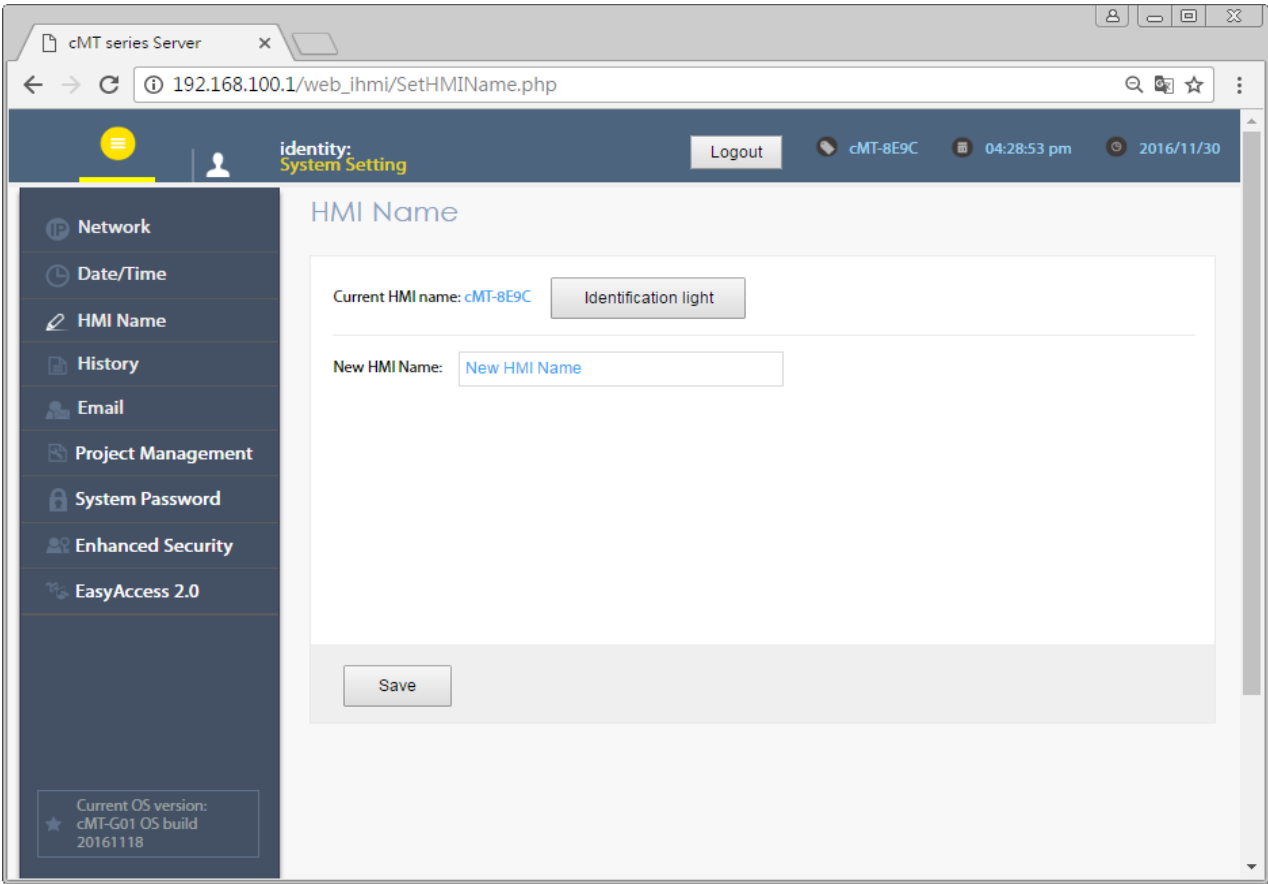
Set RTC date and time. Select **Sync with host** and then click Save to synchronize cMT-G01/G02 time with the computer time.



2.3.4. HMI Name

Enter a name to identify the unit.

**Identification light:** The green LED indicator  of the unit will flash three times when this button is clicked, helping user to find the unit.

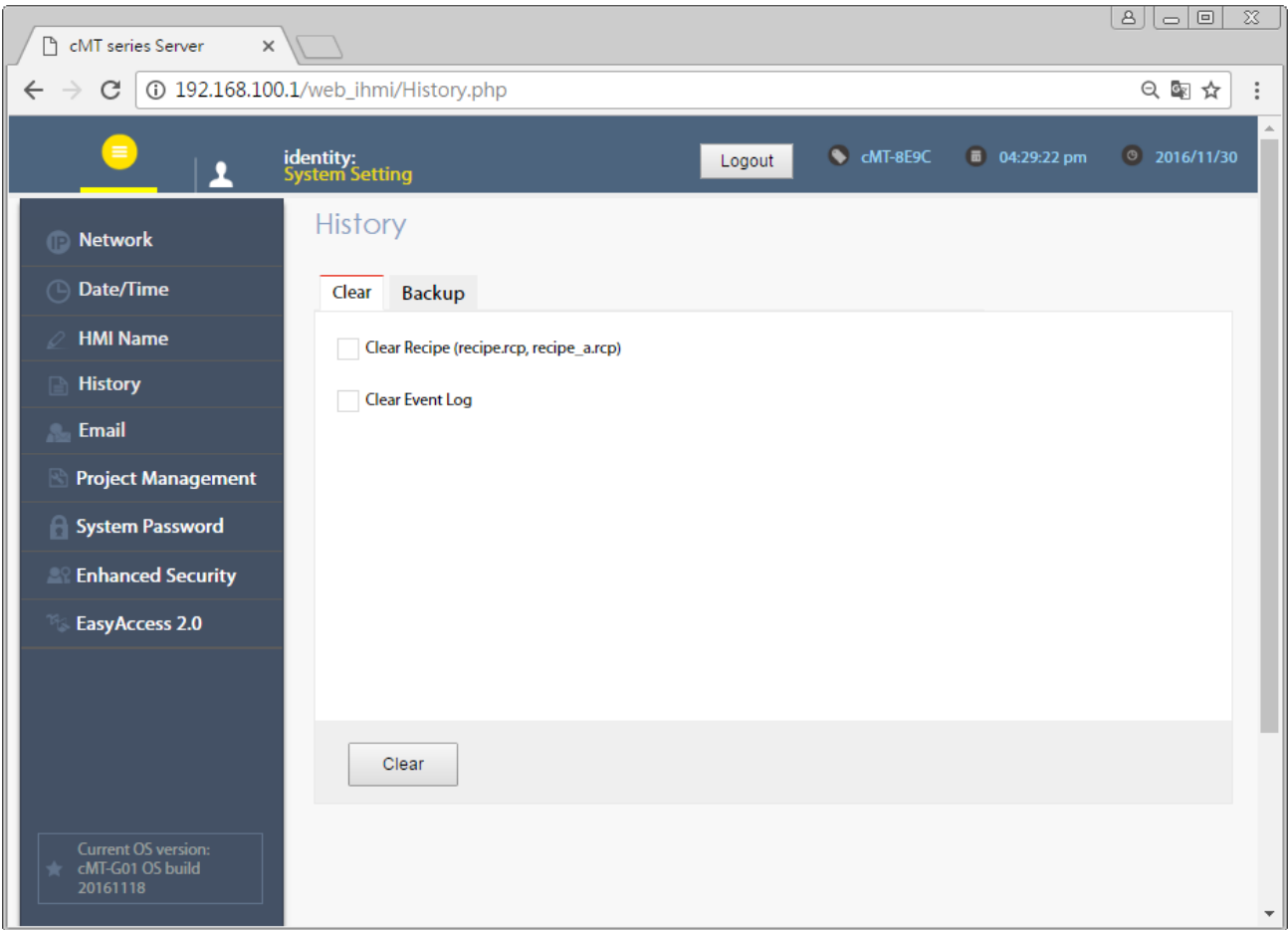


2.3.5. History

This tab offers settings related to historical data.

**Clear:** Clears history data.

**Backup:** Downloads history data in the unit to this computer.



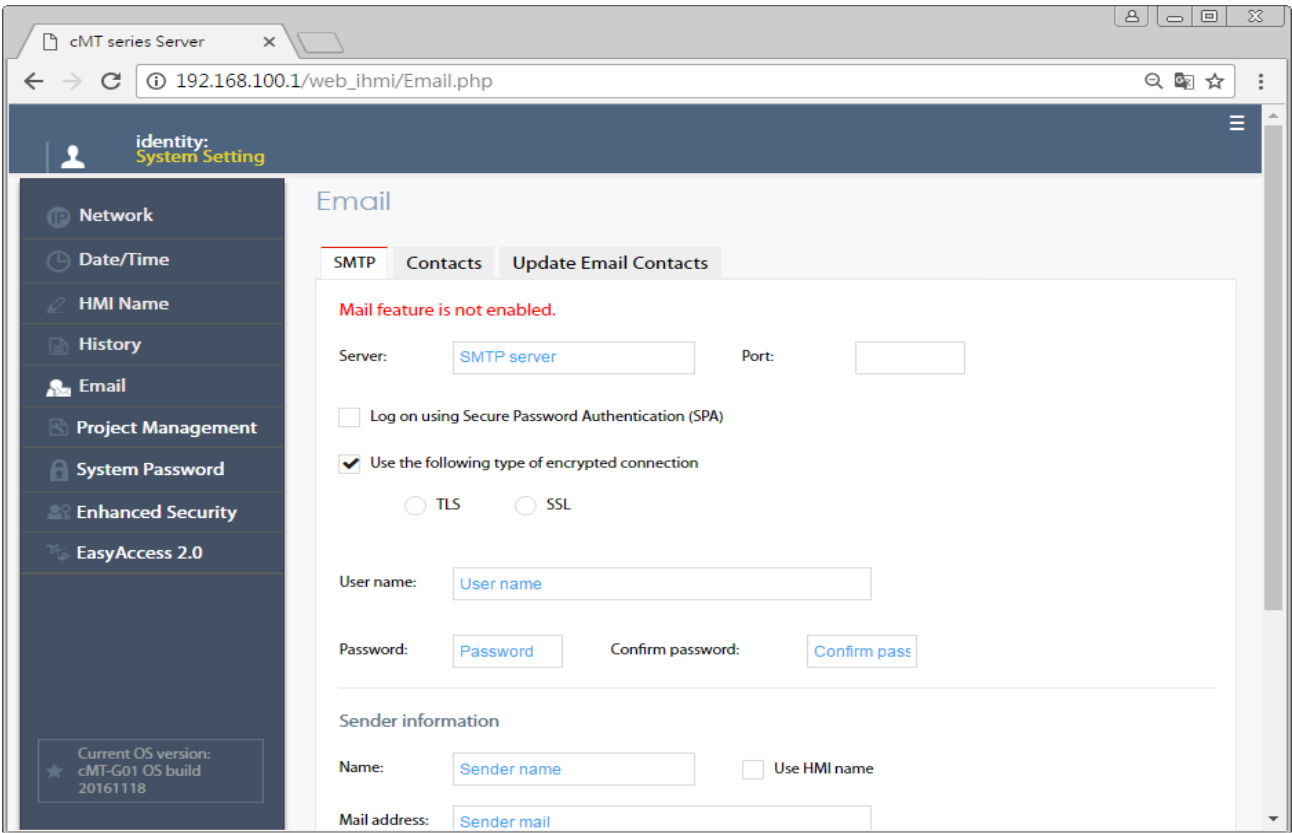
2.3.6. Email

This tab offers settings related to email.

**SMTP:** Configure email server and relevant settings.

**Contacts:** Set email contacts on this tab.

**Update Email Contacts:** Import the email contacts built using Administrator Tools.



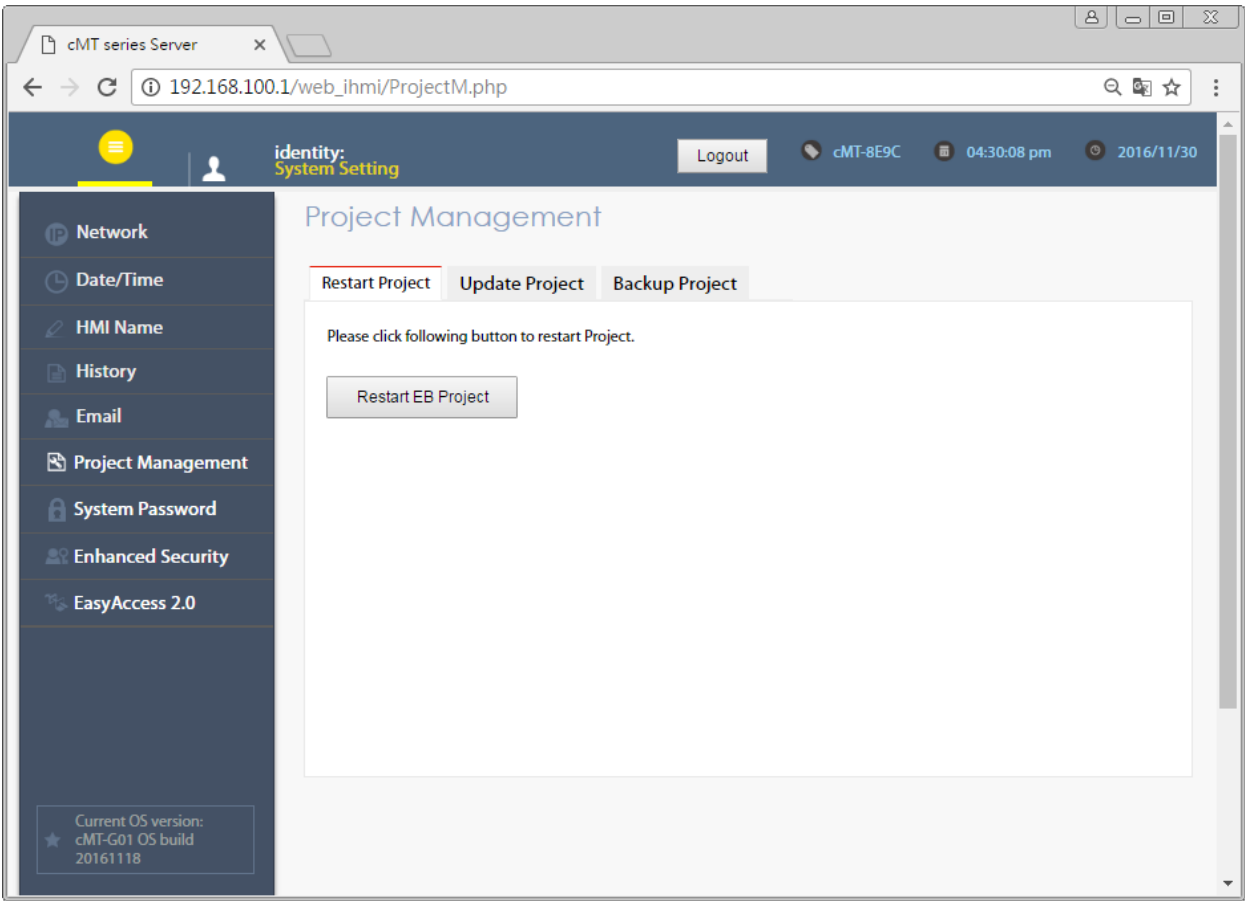
2.3.7. Project Management

This tab offers settings related to project management.

**Restart Project:** Restart cMT-G01/G02 project.

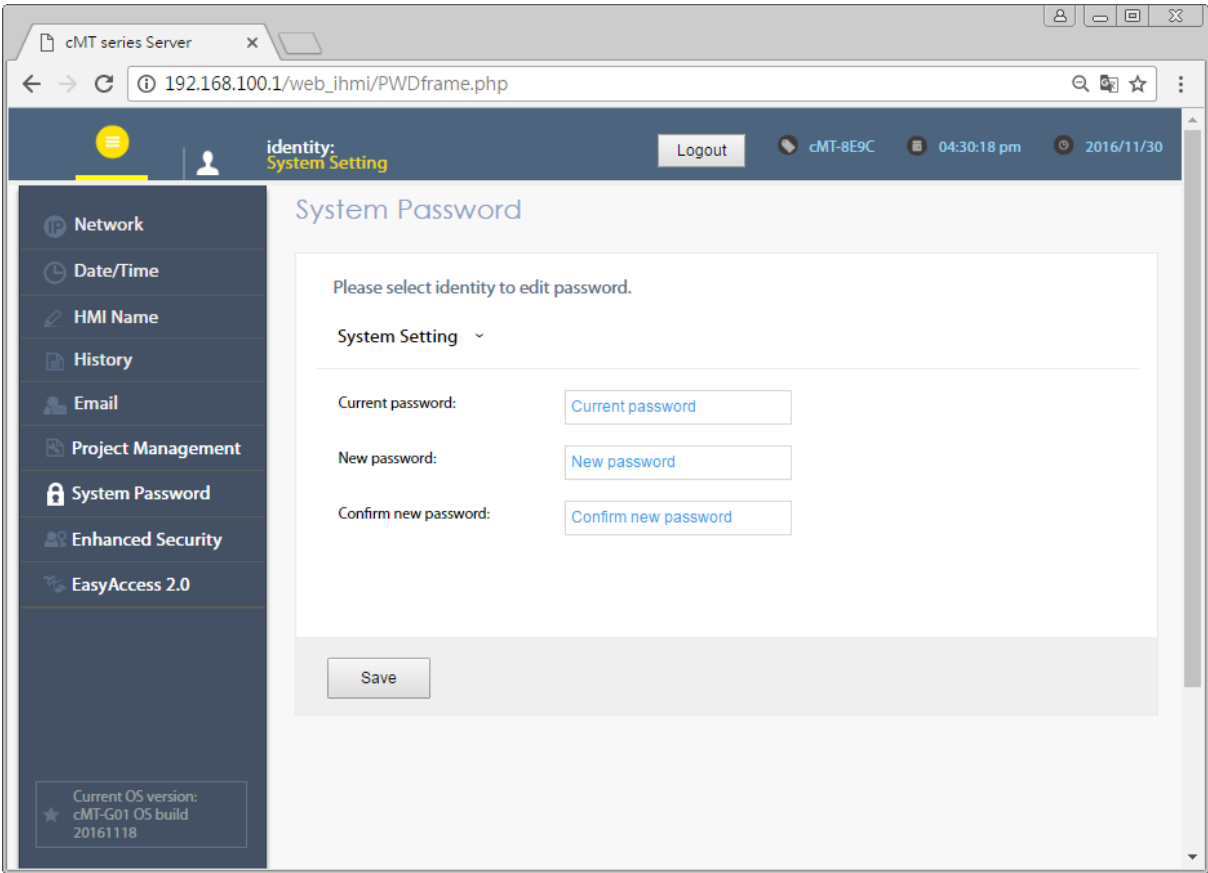
**Update Project:** Upload the project's \*.cxob file to cMT-G01/G02.

**Backup Project:** Backup the project file to this computer.



2.3.8. System Password

Set login password and the password for transferring project file.

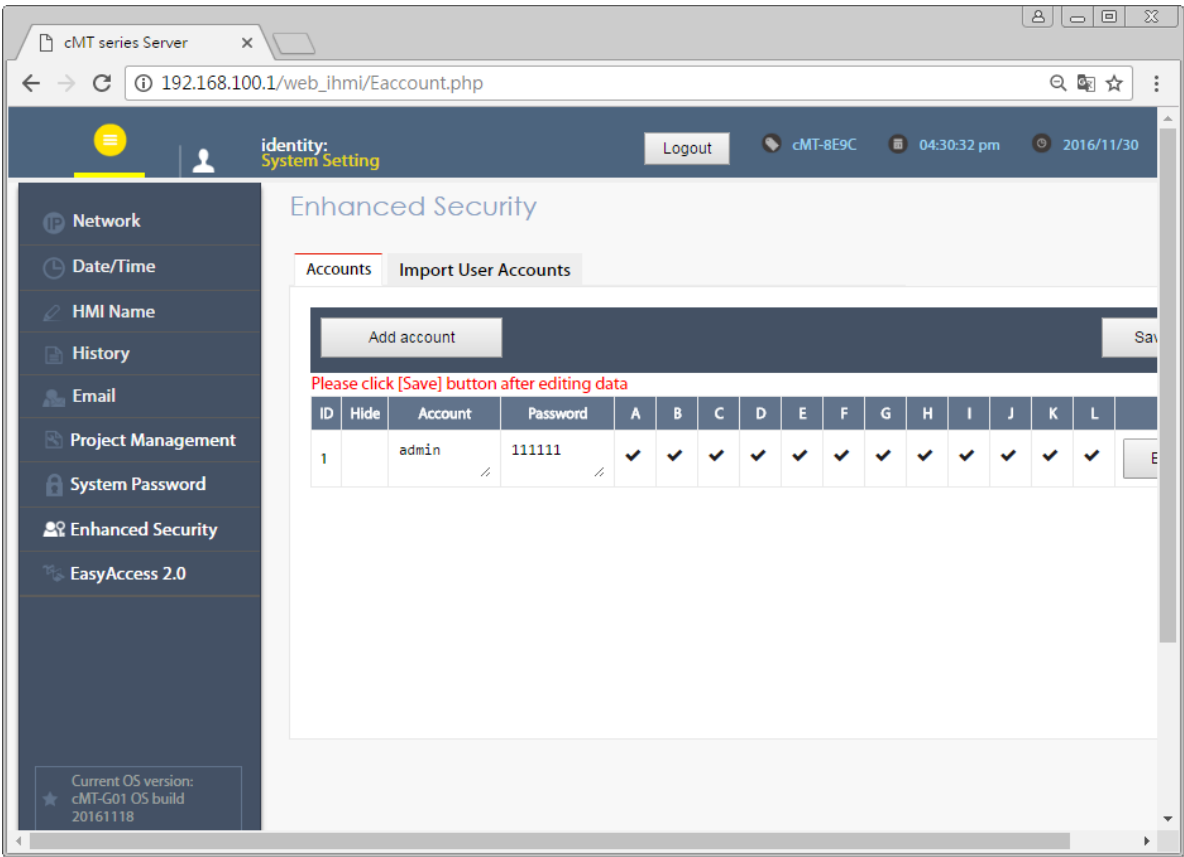


2.3.9. Enhanced Security

The account setting in this tab can determine the accounts that can log in OPC UA.

**Accounts:** Add user or change user password and operable classes.

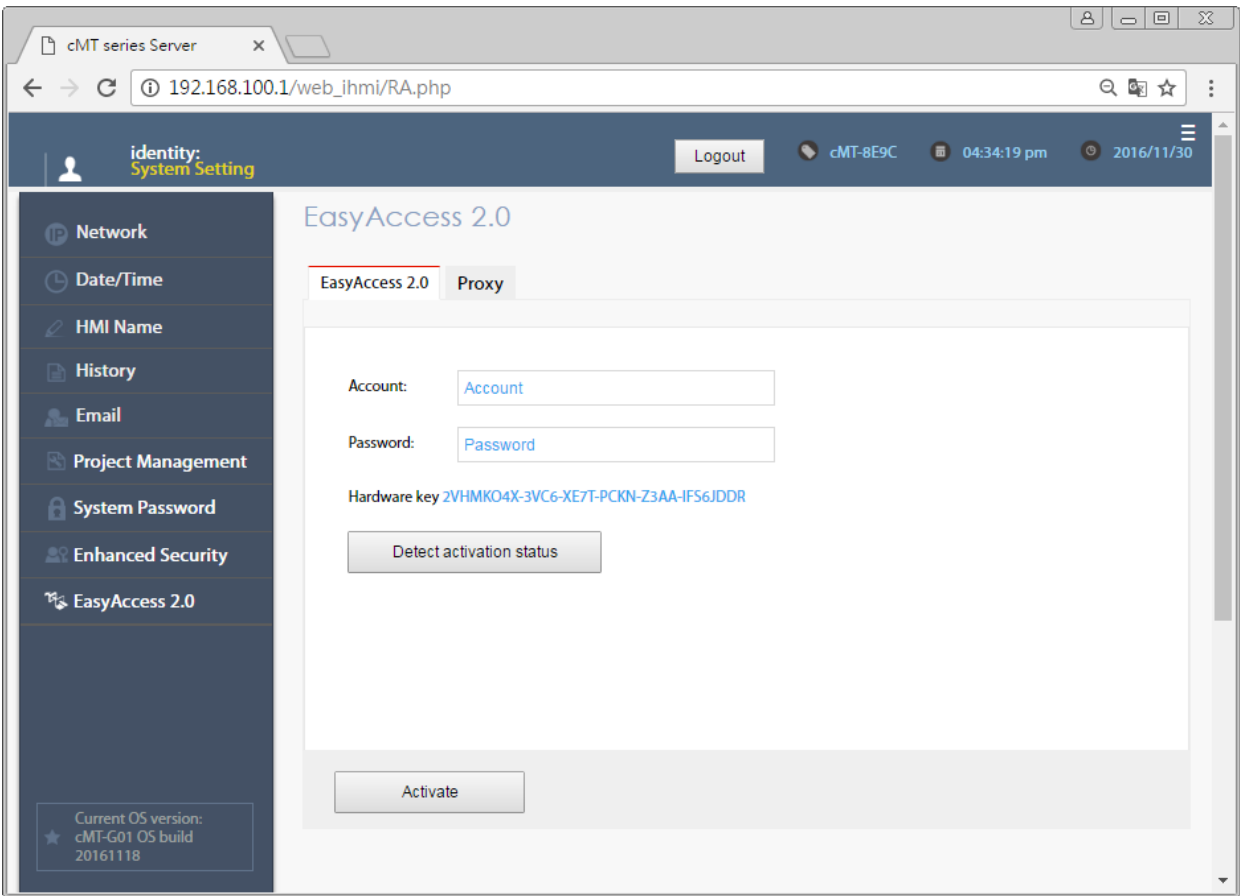
**Import User Account:** Import the user accounts built in Administrator Tools.



2.3.10. EasyAccess 2.0

This tab shows Hardware Key, EasyAccess 2.0 activate status, and proxy settings.

For more information on EasyAccess 2.0, see EasyAccess 2.0 User Manual.



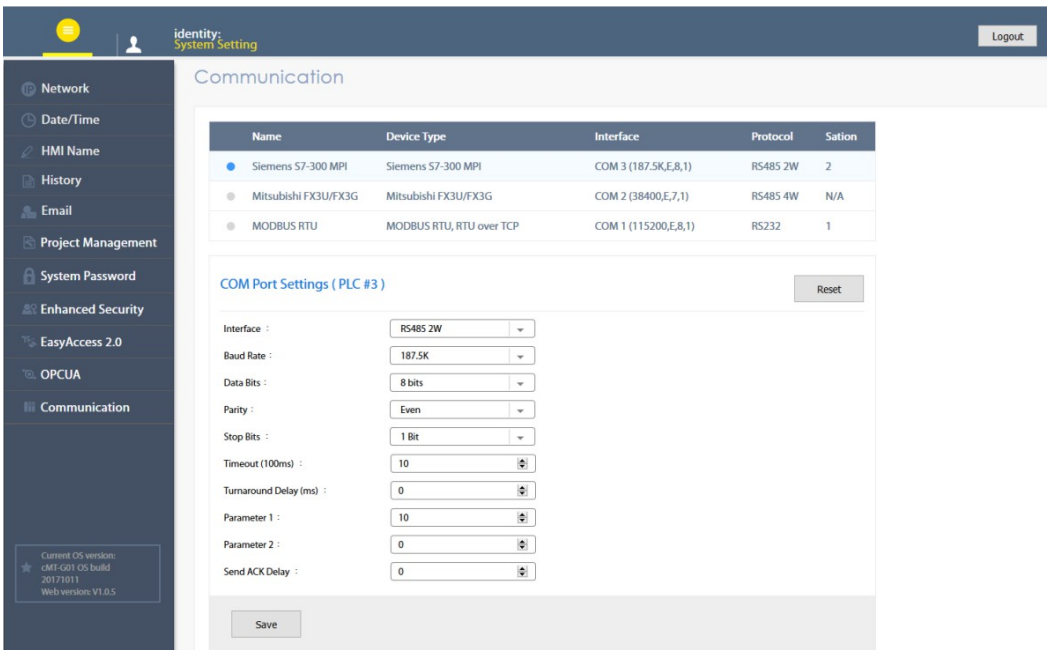
2.3.11. OPA UA

Configure OPC UA settings. See Chapter 6 in this manual for more information.

2.3.12. Communication

This tab displays the communication parameters of the device connected to cMT-G01/G02.

The parameters can be changed.

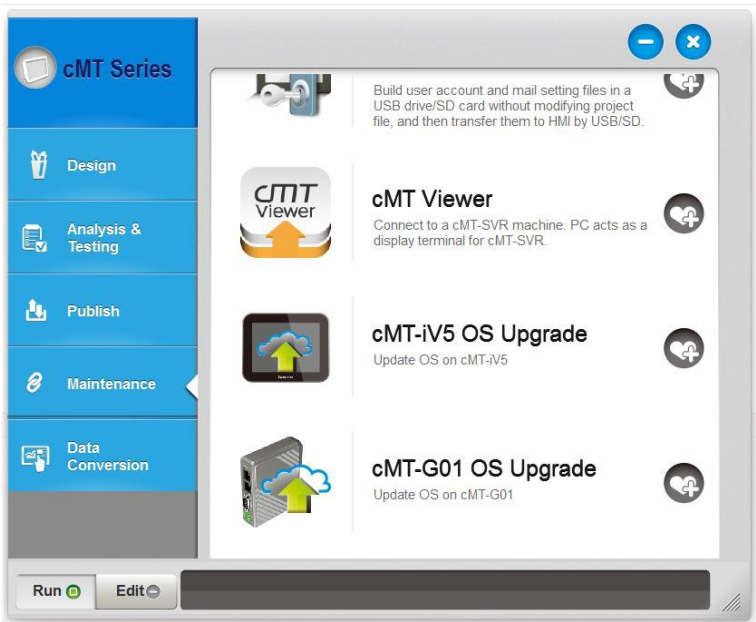


Parameter lists for connected devices.

| Serial Port    | Ethernet Port    |
|----------------|------------------|
| Interface      | IP Address       |
| Baud Rate      | Port             |
| Data Bits      | Timeout          |
| Parity         | Turnaround Delay |
| Stop Bits      | Parameter 1      |
| Timeout        | Parameter 2      |
| Parameter 1    | Send ACK Delay   |
| Parameter 2    |                  |
| Send ACK Delay |                  |

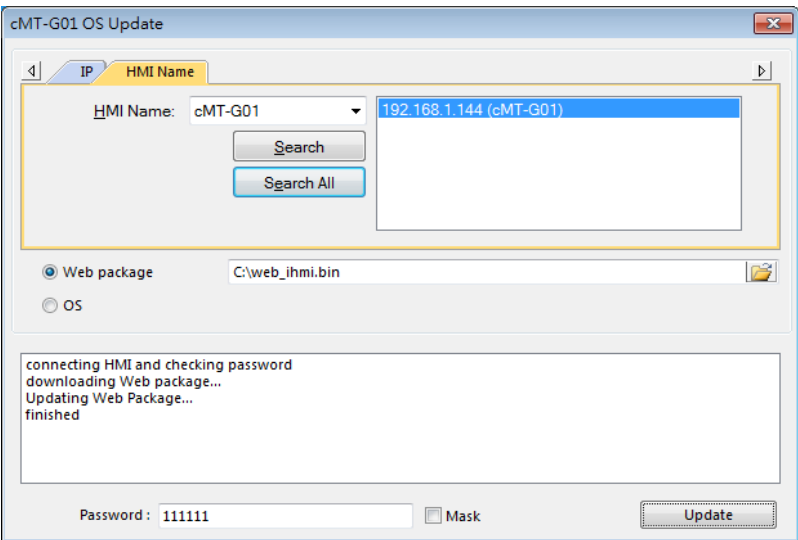
## Chapter 3 - Updating Web Package and OS

cMT-G01/G02 Web Package and OS can be updated through Ethernet. Launch Utility ManagerEX, select cMT Series > Maintenance > cMT-G01 OS Upgrade.



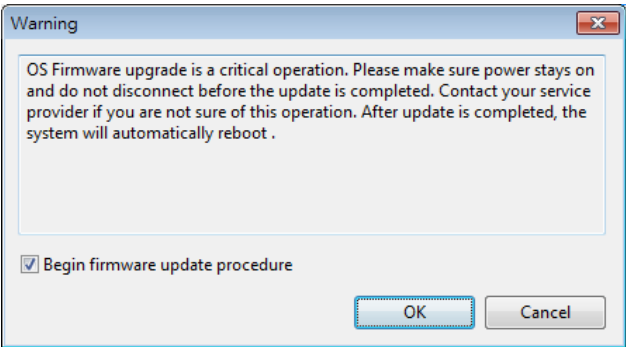
### 3.1 Updating Web Package

Select an HMI to update OS. Select Web package and browse for the source file. Update.

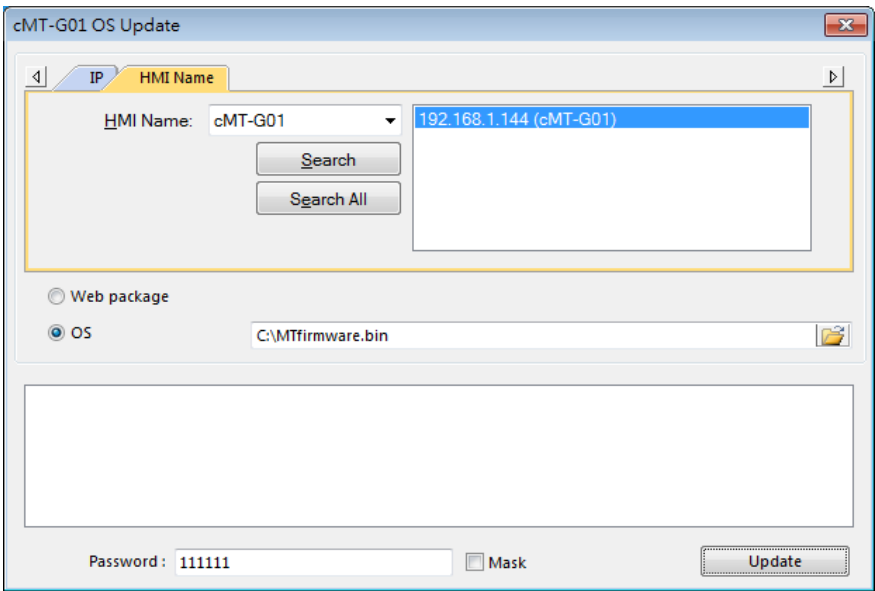


### 3.2 Updating OS

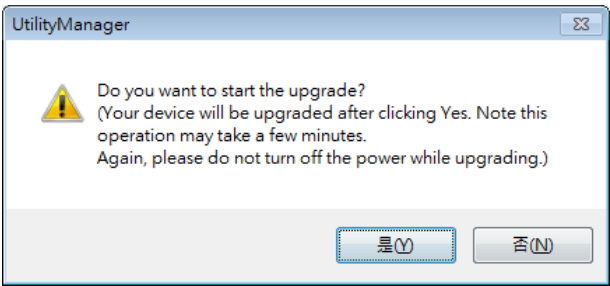
- 1. Select an HMI to update OS.
- 2. Select OS. Read the warning message carefully before you click OK.



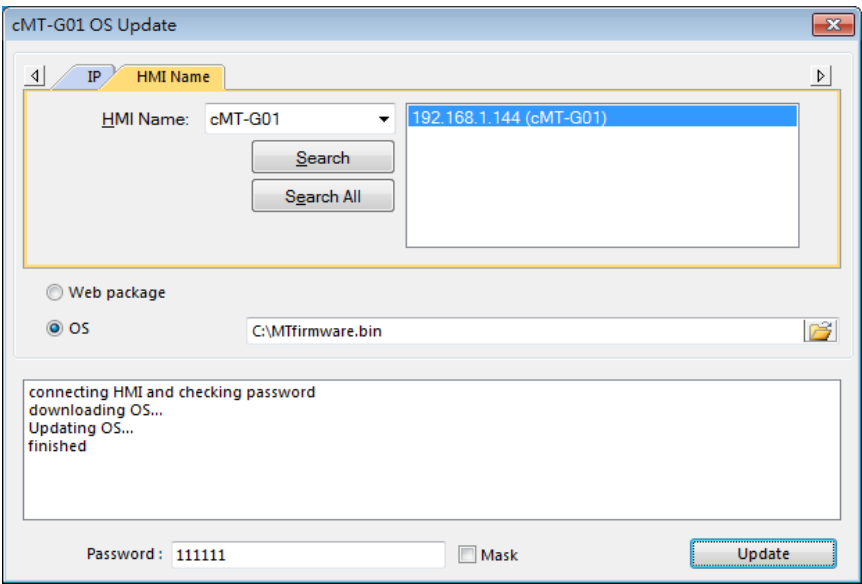
- 3. If you click OK, the cMT-G01 OS Update window opens again, browse for the source file, and then click Update.



- 4. The message window below opens, do not turn off the power while upgrading.



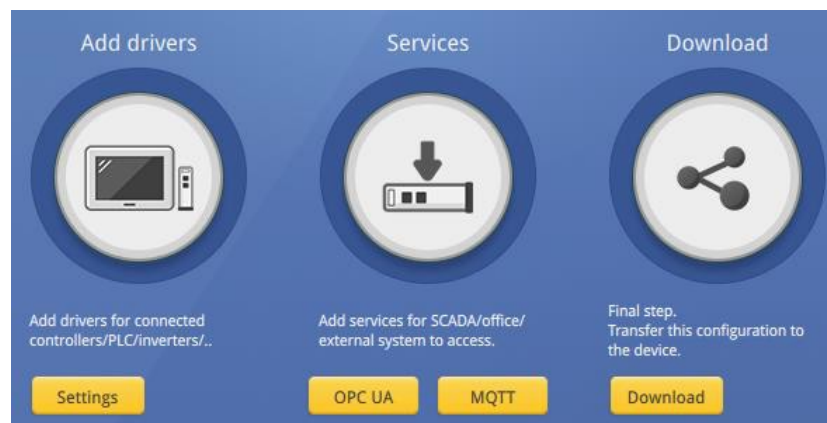
5. When finished, cMT-G01 OS Update window shows “finished”.



## Chapter 4 - How to create a cMT-G01/G02 project

This chapter explains how to create a project when cMT-G01/G02 is used as an OPC UA Server, and how to set the addresses used to communicate with OPC UA Clients.

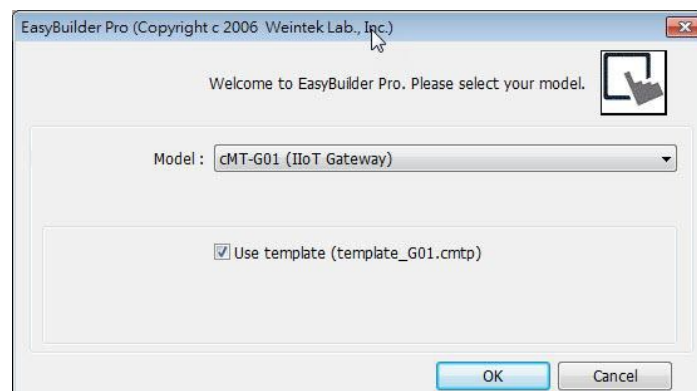
1. Add a driver into Device List in EasyBuilder Pro.
2. Enable OPC UA Server and designate communication address.
3. Download the project to HMI.



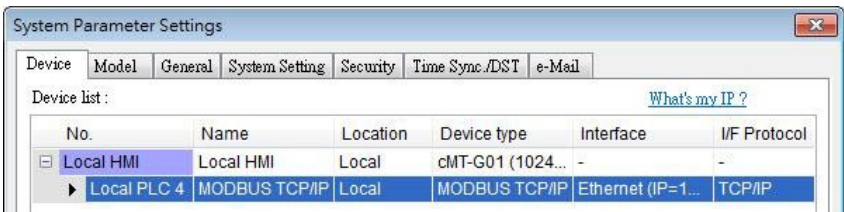
The following explains how to set up OPC UA Server in the project.

### 4.1. Create a new project

1. Launch EasyBuilder Pro and select a cMT-G01/G02.



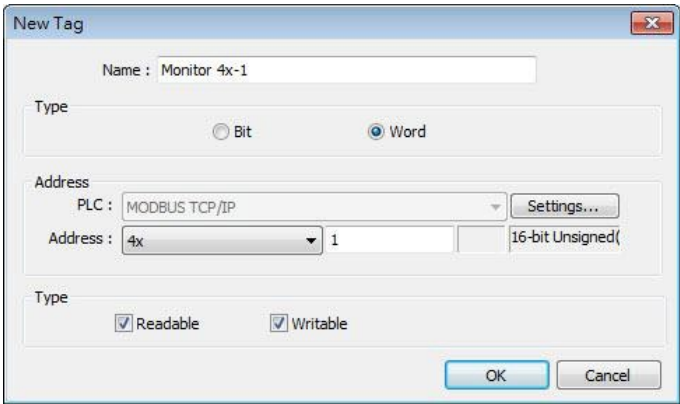
- 2. Add a PLC into the Device List.



- 3. Click IIoT > OPC UA Server, and select Enable check box to enable OPC UA Server.



- 4. Click Tags of the device and then click New Tag to add tags monitored using OPC UA. When finished, click OK to leave.



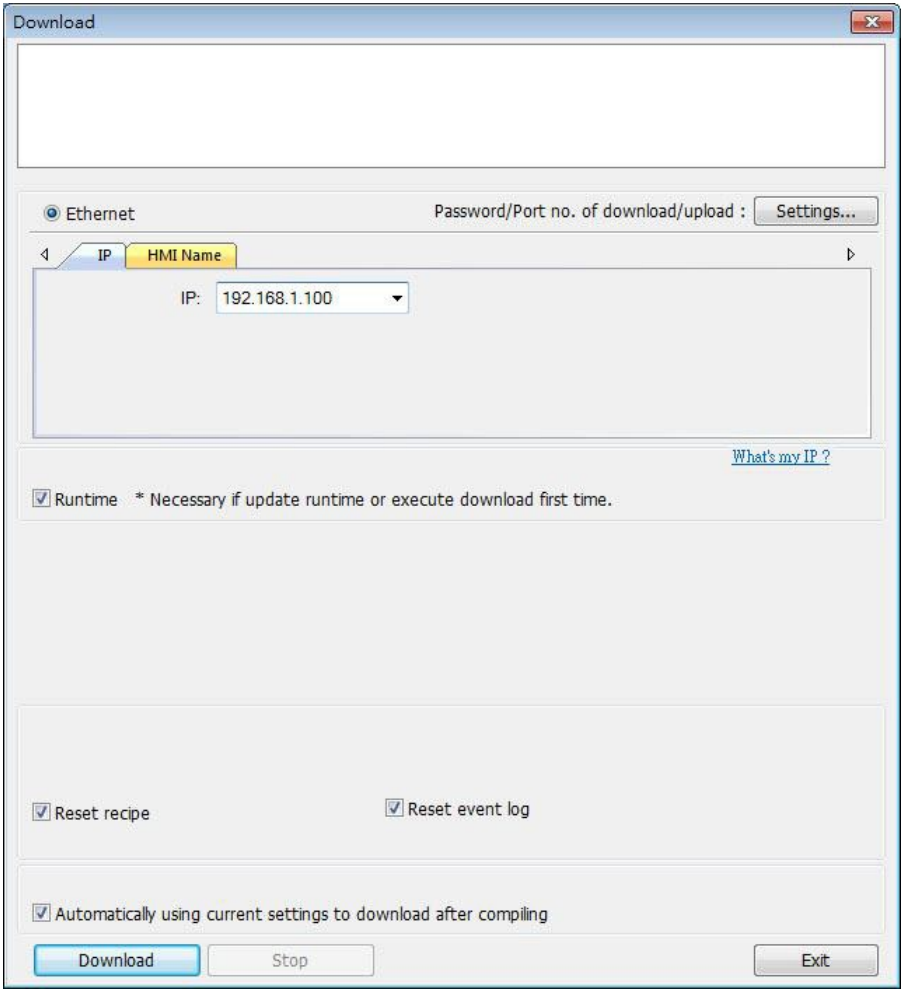
- 5. Find the created tags in OPC UA Server window. Larger quantity of tags can be exported as csv/excel file and then imported for editing.



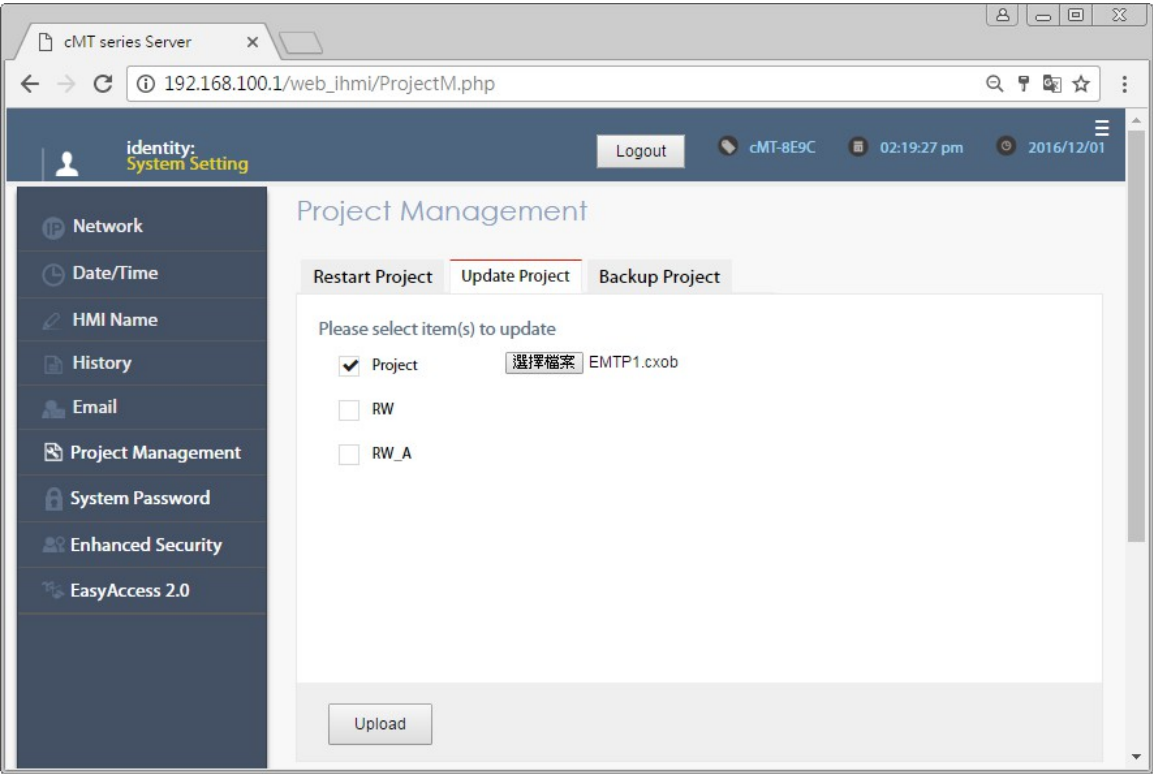
## 4.2. Download project to cMT-G01/G02

The format of the project file run on cMT-G01/G02 is \*.cxob. In EasyBuilder Pro, click Project, Compile to compile the project into \*.cxob format. When finished compiling, you can download the project to cMT-G01/G02 in two ways.

**Option 1:** Download using EasyBuilder Pro. Click Project > Download and set HMI IP address. The project can be downloaded via Ethernet.

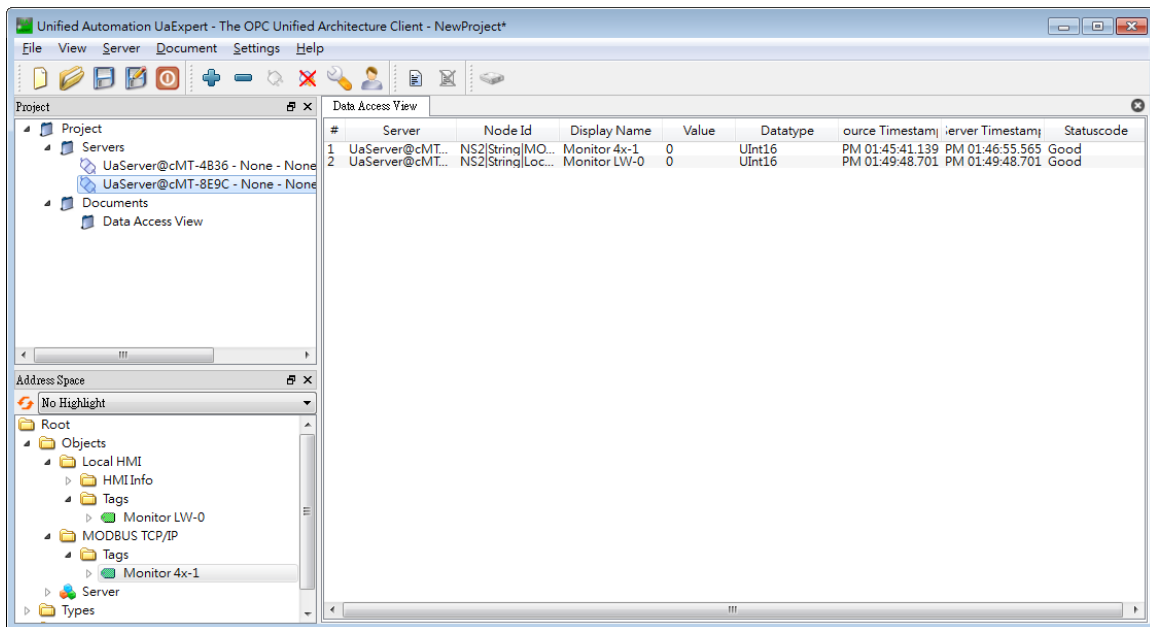


**Option 2:** Download using website. Open internet browser (IE, Chrome, Firefox), enter cMT-G01/G02 IP address (for example: 192.168.100.1), click System Setting, enter password, and then configure cMT-G01/G02 settings. Go to Project Management page and open Upload Project tab to download the project file from the computer to cMT-G01/G02.



### 4.3. Monitoring OPC UA Client

After downloading the project file to HMI, use OPC UA Client software to connect with cMT-G01/G02 to monitor PLC data.



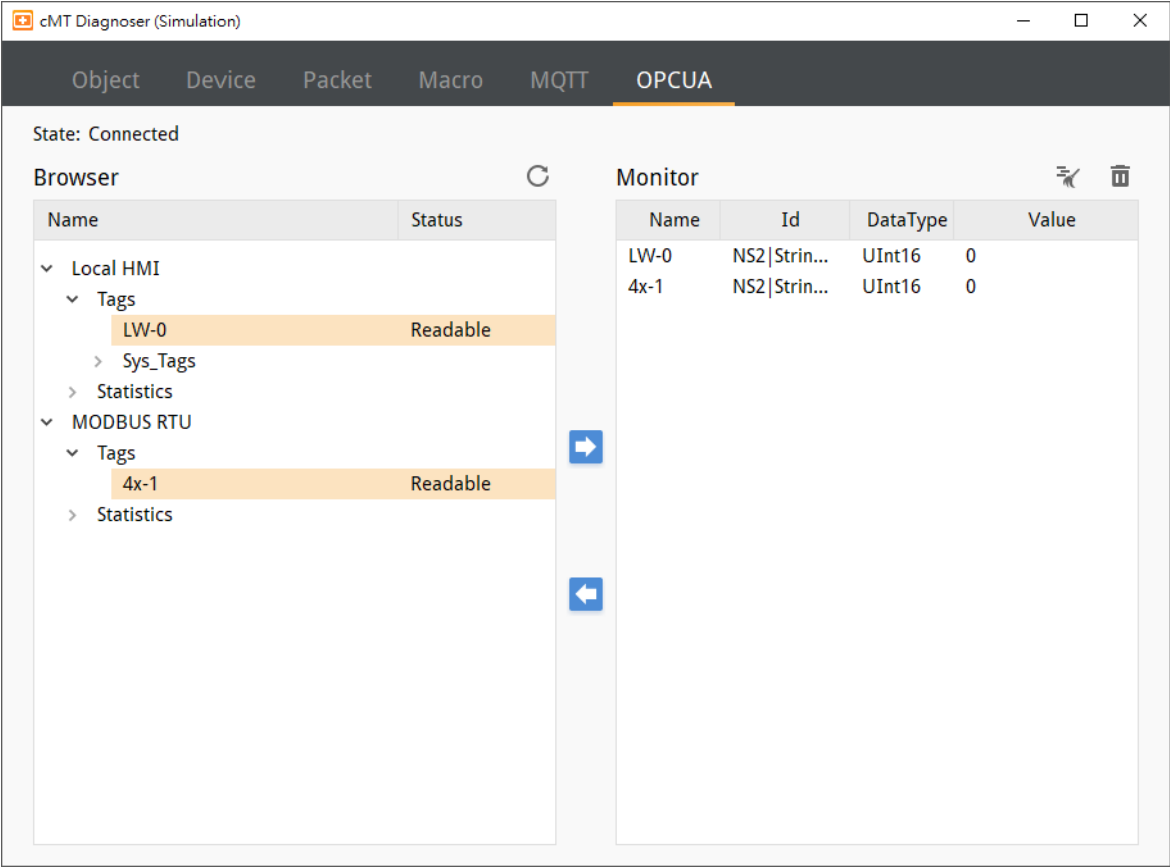
**Note:** The above is a screenshot of UaExpert settings window, for more information on OPC UA Client software settings, see software's manual.

### 4.4. On-line/Off-line Simulation

Running On-line or Off-line simulation in EasyBuilder Pro helps you examine OPC UA Tag settings. In On-line simulation, cMT Diagnoser can read from / write to PLC. Note that On-line simulation is limited to 10 minutes.

1. In EasyBuilder Pro click Project > On-line Simulation / Off-line Simulation to open cMT Diagnoser window.
2. Add the tags to be previewed into the Monitor list on the right side.

3. In On-line Simulation, data in PLC tags will also change.

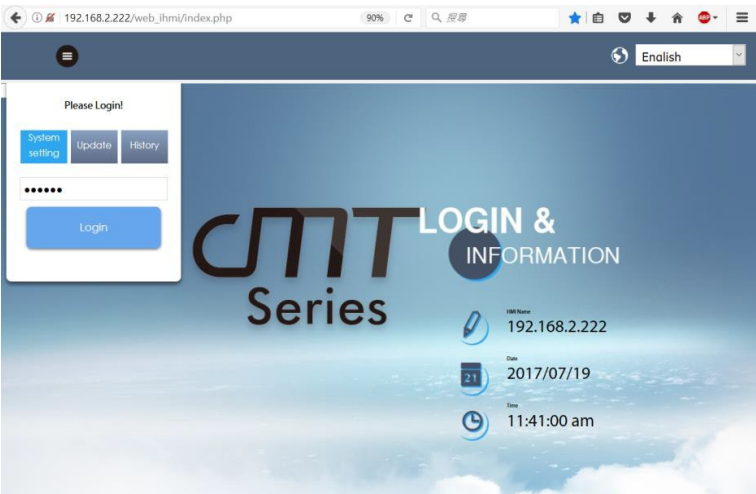


## Chapter 5 - Functions supported by cMT-G01/G02

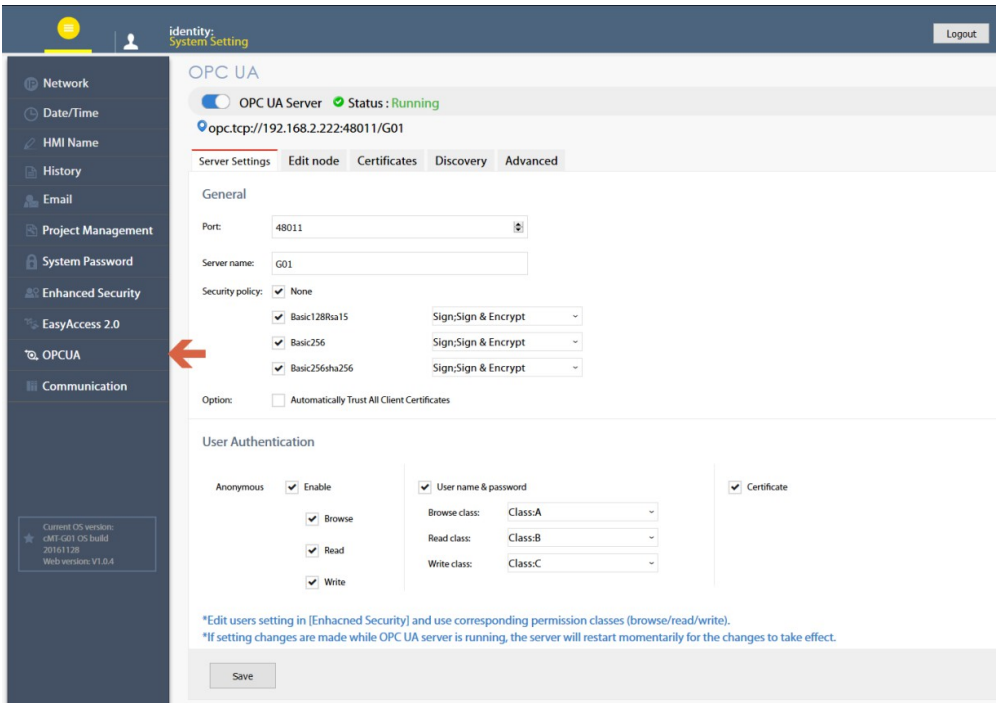
- OPC UA Server
- EasyAccess 2.0
- Modbus TCP/IP Gateway
- MQTT
- Administrator Tools
- Time synchronization (NTP)
- Macro
- Project protection
- Communication with iE/XE/eMT/mTV HMI models.
- Pass-through
- Data Transfer (Global) object
- Off-line / On-line Simulation
- Recipes (RW, RW\_A)
- Event Log (note that cMT-G01/G02 cannot read history data saved in an external device)
- E-Mail
- Scheduler
- Managing OPC UA and communication parameters using Web interface.

# Chapter 6 - OPC UA Web Management Interface

cMT-G01/G02 provides a web-based tool for convenient access to OPC UA configurations.



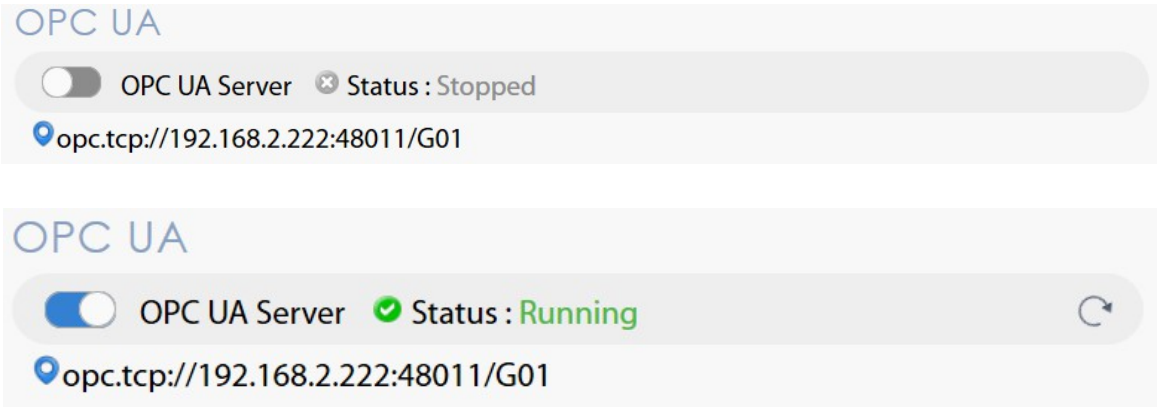
Open cMT-G01/G02's webpage by entering its IP address into the address bar of a web browser. At the entry page, log in with System setting's password. Factory default of the password is 111111. (Suggested resolution: 1024×768 or higher)



Navigate to the OPC UA configuration page from the context menu on the left. The OPC UA configuration page consists of a Startup/Shutdown control with status bar and tabbed windows including: Server settings, Edit node, Certificates, Discovery, and Advanced.

| Tab             | Description                                                                       |
|-----------------|-----------------------------------------------------------------------------------|
| Server settings | Configure server settings such as port, name, security, user authentication, etc. |
| Edit node       | Manage tags used by OPC UA server.                                                |
| Certificates    | Manage certificates used by OPC UA server.                                        |
| Discovery       | Manage list of discovery server.                                                  |
| Advanced        | Advanced options and features.                                                    |

6.1. Startup / Shut Down



Use the toggle button to start up or shut down the OPC UA server. If there is an active client connection, when shutting down, the server will wait for a few seconds before closing off completely.

In addition, both the toggle button and a line of text also indicate the status of the server. The status is refreshed approximately every 10 seconds. An icon on the right  indicates that the status is being refreshed.

Endpoint URL is also displayed for user's reference.

**Note:** *Whenever a page refresh is desired, use the menu on the left. Avoid using the browser's refresh button to reload a tab as you may be asked to enter the password to log in again.*

## 6.2. Server Settings

The Server settings page shows general configurations of the OPC UA server.

identity:  
System Setting

Network

Date/Time

HMI Name

History

Email

Project Management

System Password

Enhanced Security

EasyAccess 2.0

OPCUA

Communication

Current OS version:  
cMT-G01 OS build  
20161128  
Web version: V1.0.4

OPC UA

OPC UA Server

Status : Running

opc.tcp://192.168.2.222:48011/G01

Server Settings

Edit node

Certificates

Discovery

Advanced

General

Port: 48011

Server name: G01

Security policy:

None

Basic128Rsa15

Basic256

Basic256sha256

Sign;Sign & Encrypt

Sign;Sign & Encrypt

Sign;Sign & Encrypt

Option: 

Automatically Trust All Client Certificates

User Authentication

Anonymous

Enable

Browse

Read

Write

User name & password

Browse class: Class:A

Read class: Class:B

Write class: Class:C

Certificate

\*Edit users setting in [Enhanced Security] and use corresponding permission classes (browse/read/write).

\*If setting changes are made while OPC UA server is running, the server will restart momentarily for the changes to take effect.

Save

| General                | Function                                                                                                                                               |
|------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Port</b>            | Access port of the OPC UA server                                                                                                                       |
| <b>Server name</b>     | Server name of the OPC UA server                                                                                                                       |
| <b>Security policy</b> | Supported security policies. At least one must be selected. Supported Policy: None, Basic128Rsa15, Basic256, Basic256sha256 Mode: Sign, Sign & Encrypt |
| <b>Option</b>          | Automatically Trust all client certificates: by enabling this option, the OPC UA server will trust the certificate from any client connection.         |

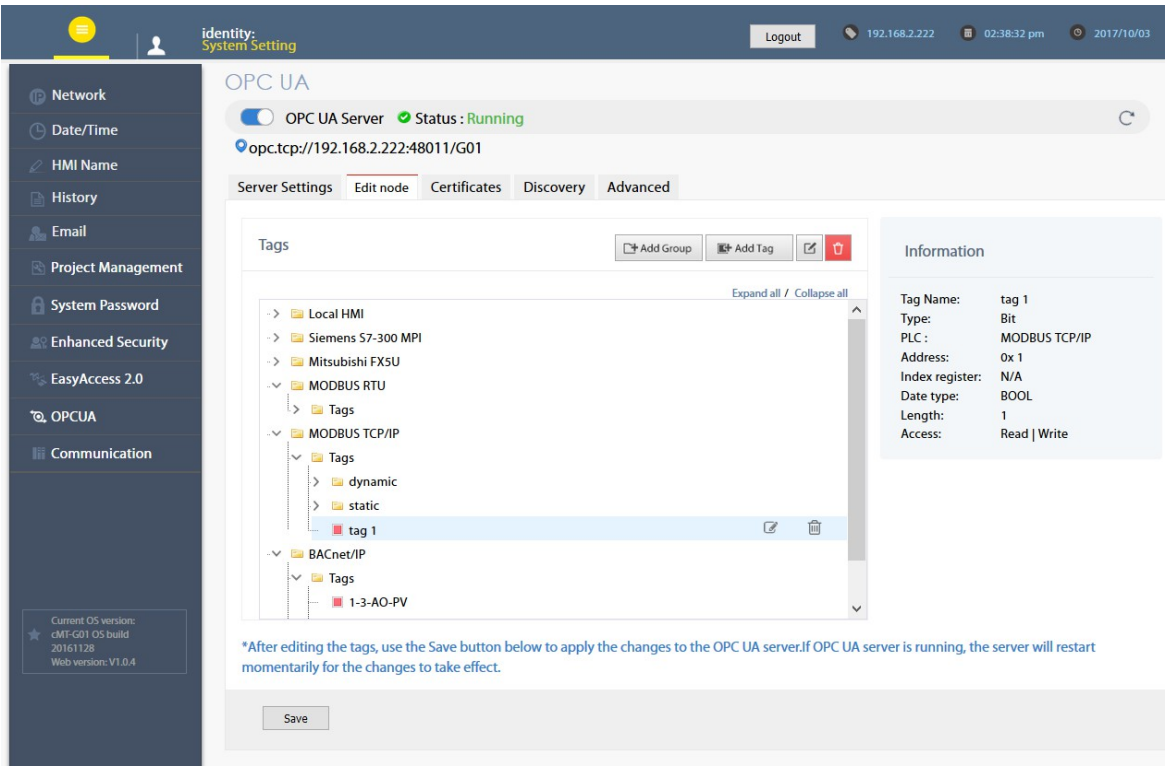
OPC UA server must be configured with at least one user authentication mode as listed in the following table.

| Authentication                 | Descriptions                                                                                                                         |
|--------------------------------|--------------------------------------------------------------------------------------------------------------------------------------|
| <b>Anonymous</b>               | Allow anonymous client connection. At least one of Browse, Read, or Write modes must be selected.                                    |
| <b>Username &amp; Password</b> | Allow user authentication with username and password. Each access mode—browse, read, and write—can be assigned to a user class. User |

|             |                                                                                                  |
|-------------|--------------------------------------------------------------------------------------------------|
|             | classes are configured in the Enhanced Security mode on the web interface or in EasyBuilder Pro. |
| Certificate | User authentication with X.509 certificate                                                       |

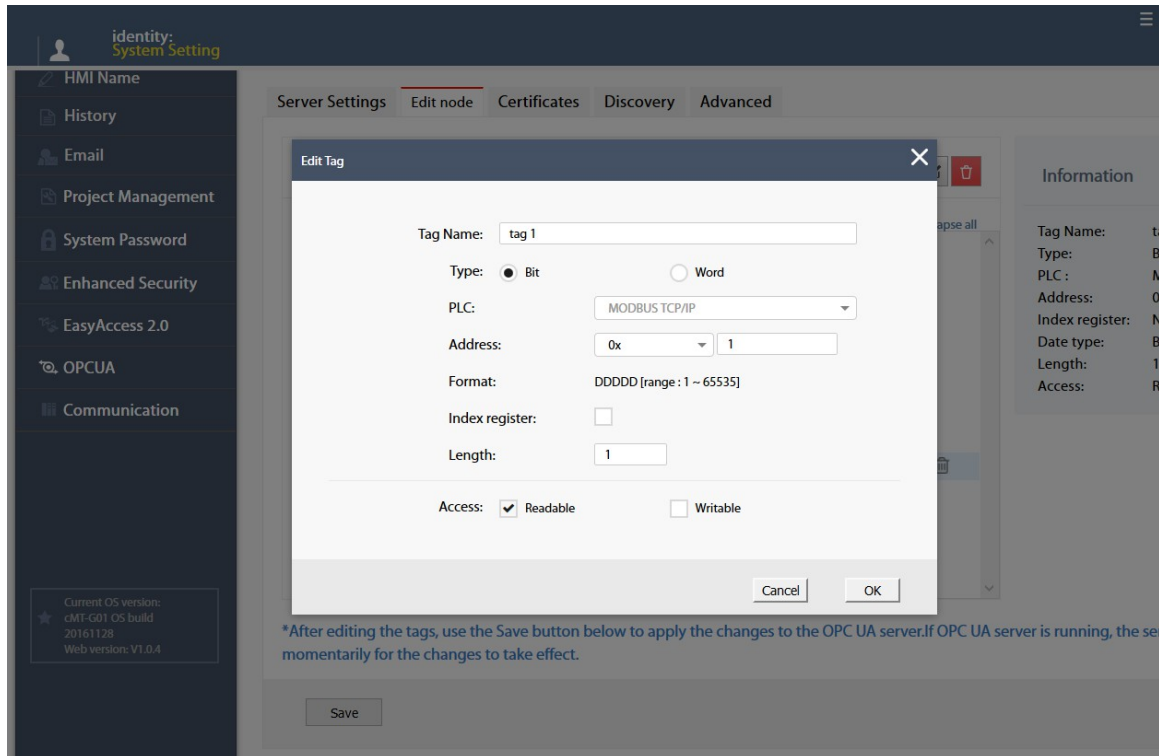
After completing settings, click the Save button to save the changes. OPC UA server will shut down momentarily and then restart for the changes to take effect.

6.3. Edit Node



In this page, the user can view and manage the tags currently available in the OPC UA server. New nodes and groups can be added, while existing nodes and groups can be edited or deleted. For ease of navigation, detail information of the currently selected node/group is displayed on the right. After completing settings, it is necessary to click the

Save button to save the changes. OPC UA server will shut down momentarily and then restart for the changes to take effect. Changes will be lost if one exits this page without saving.



Note that all modifications can only be made for existing drivers. It is not possible to change or add other drivers that are not already available. It is also not possible to edit the nodes used by tag PLCs\*.

**Note:** Tag PLCs are characterized by their use of name tags as device memory address as opposed to using device name with indices. Examples of tag PLCs include: BACnet, Rockwell Free Tag Names, Siemens S7-1200, etc....

6.4. Certificates

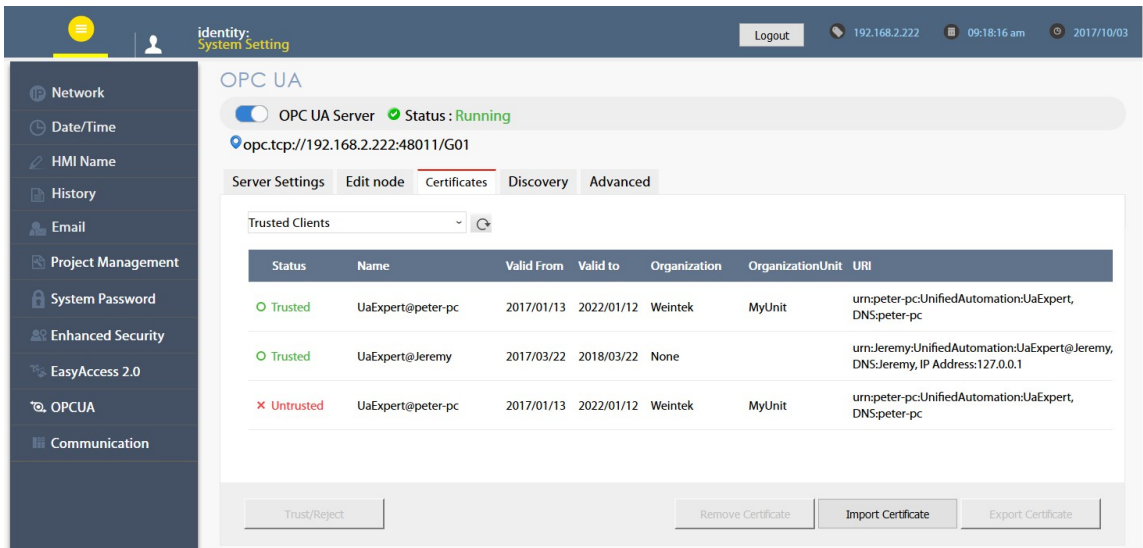
In this page, the user can manage certificates, and revocation lists of the OPC UA server.

Use the dropdown menu to access each page.

If "Allow anonymous client connection" (in the Server settings tab) option is not active, OPC UA server will reject all client connections and place their certificates in the untrusted list.

User may manually "trust" them in this page. Use the reload button  to repopulate the list of certificates if necessary.

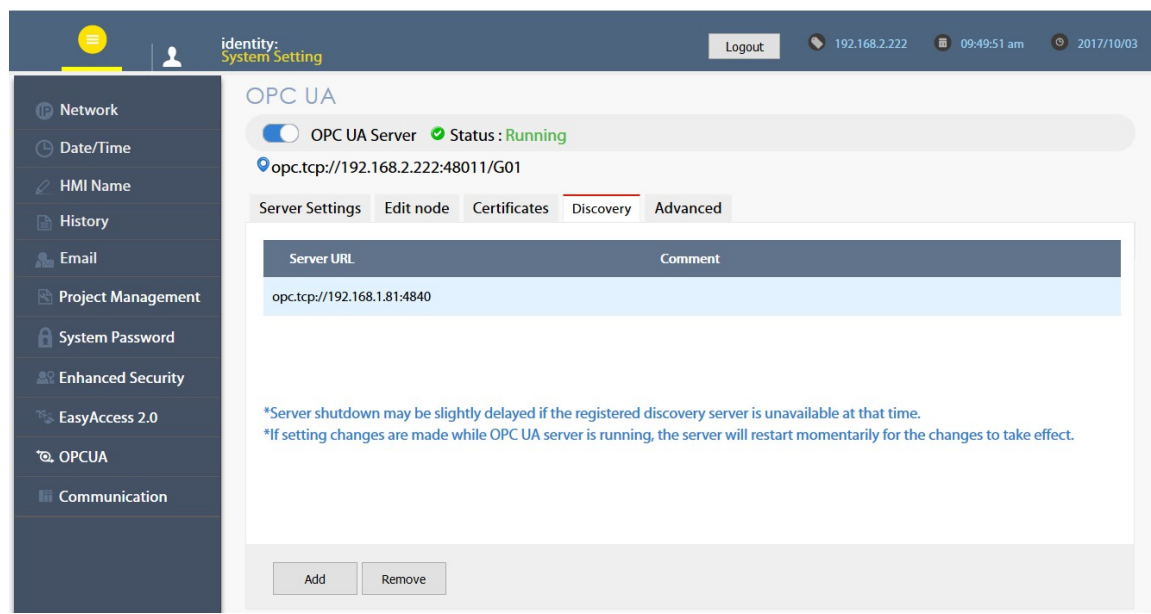
Similarly, currently trusted certificates can be manually rejected on the same page.



| Page                               | Description                                                                                                                                                                                                                                                                                                                |
|------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Trusted Clients</b>             | Lists of trusted/rejected client certificates on the server. Supported operation: Trust/Reject, Remove, Import, Export.                                                                                                                                                                                                    |
| <b>Trusted Users</b>               | Lists of trusted/rejected user certificates on the server. Supported operation: Trust/Reject, Remove, Import, Export.                                                                                                                                                                                                      |
| <b>Own</b>                         | Server's own certificate. Supported operation: Update, Remove. When updating own certificate, matching certificate and Private Key must be uploaded together; otherwise, update will fail. A self-signed, 20-year validity certificate will be generated automatically if own certificate is absent when server starts up. |
| <b>Trusted Client Issuers</b>      | List of trusted client issuer certificates. Supported operation: Import, Remove, Export.                                                                                                                                                                                                                                   |
| <b>Trusted User Issues</b>         | List of trusted user issuer certificates. Supported operation: Import, Remove, Export.                                                                                                                                                                                                                                     |
| <b>Certificate Revocation List</b> | Certificate revocation lists for client, user, client issuer, and user issuer. Supported operation: Import, Remove, Export.                                                                                                                                                                                                |

### 6.5. Discovery

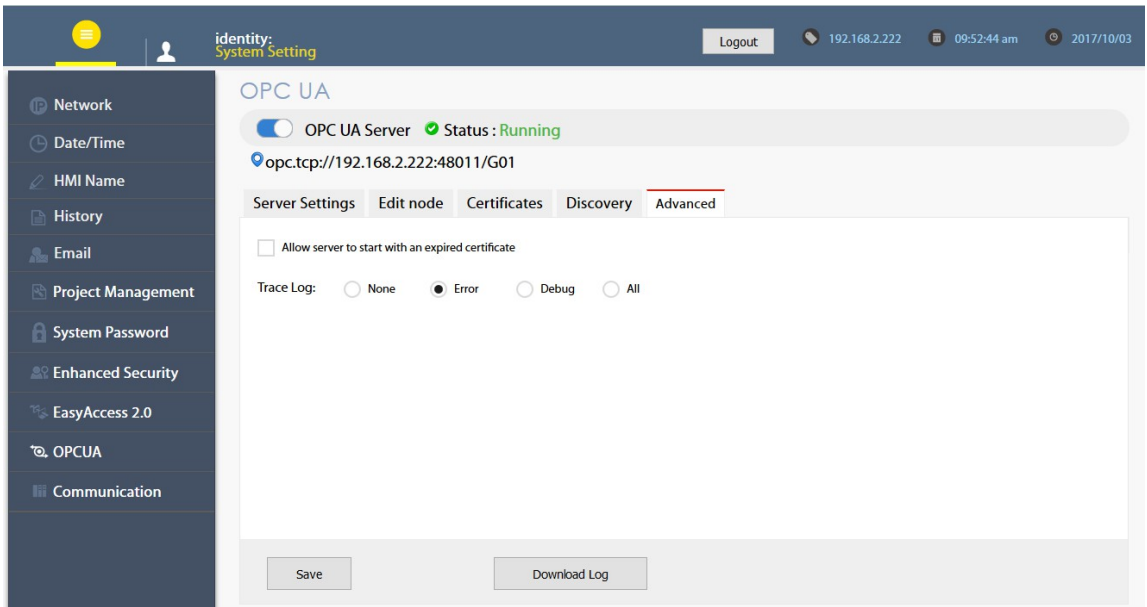
OPC UA server can register itself with Local Discovery Servers. In this page, the user can maintain the list of discovery servers that OPC UA server will register with during startup. Should the discovery server be unavailable during server shutdown, the shutdown process will be slightly delayed.



After completing settings, click the Save button to save the changes. OPC UA server will shut down momentarily and then restart for the changes to take effect.

### 6.6. Advanced

Additional settings can be configured in the Advanced tab. The user can set the trace logging level and specific startup behavior of the OPC UA server. Furthermore, the trace log can be downloaded.



After completing settings, click the Save button to save the changes. OPC UA server will shut down momentarily and then restart for the changes to take effect.

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